



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3278-3

Job Sheet 183867



Part No: D3278-3

Job Qty: 10 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP . A 04.04.19 New issue KJ/JLM IPP B 07.09.06 Rev C dwg EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs		10/5/18	0.01	0.19	Waterjet 1		
120	QC	10 pcs		10/5/18	0.00	0.00	QC8		
130	Small Fab	10 pcs		10/5/18	0.00	0.18	Small Fab-3		
140	QC	10 pcs		10/5/18	0.00	0.00	QC5		
150	Packaging	10 pcs		10/5/18	0.00	0.00	Packaging3		
160	QC21-SA	10 Ea		10/5/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	
MDELRSO.125	Black Delrin Sheet .125	.3440 sf (.0344 ea)	100-Waterjet	
		1,5136		

MDELRSO.125
M138295

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	MDELRSO.125	0	11	0

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S114852



Part: D3278-3

Job No: 183867

Serial No/Batch: S114852

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/01/18

SI
OCT 01 2018

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	1.980inches $\pm$ 0.030	2.010 1.950	1,972	
2	Spacer	1.980inches $\pm$ 0.030	2.010 1.950	1,969	
3	Spacer	1.480inches $\pm$ 0.005	1.485 1.475	1,476	
4	Spacer	0.250inches $\pm$ 0.010	0.260 0.240	0,248	
5	Spacer	1.480inches $\pm$ 0.005	1.485 1.475	1,475	
6	Spacer	0.250inches $\pm$ 0.010	0.260 0.240	0,248	
7	Spacer	0.098inches + 0.005 - 0.000	0.103 0.098	0,099	
8	Spacer	0.130inches $\pm$ 0.030	0.160 0.100	0,130	
9	Spacer	0.125inches $\pm$ 0.010	0.135 0.115	0,127	

Plex 9/27/18 2:27 PM Dart.Gagnon.Michelle